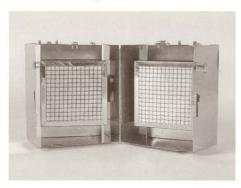
Enclosure & Preheating Systems

Cata-Dyne™ Enclosure System



CCI Thermal manufactures a complete line of standard and custom-designed catalytic heater enclosure packages that provide total freeze protection for a wide variety of regulators, valves, meters, orifice fittings, chokes and pipelines.

Built from highly durable stainless steel, every Cata-Dyne[™] Enclosure System package comes standard with a natural gas or propane powered Cata-Dyne[™] Explosion-Proof Infrared Heater. CSA, FM and non-certified heaters as well as manifolds and regulator accessories are available.

Simple to both install and access, Cata-Dyne™ Enclosure Systems are the ideal heating solution for critical gas pressure reduction and/or restriction locations where electricity is usually not available. These locations are prone to freeze-offs due to the Joule-Thomson effect: 3.89°C (7°F) temperature loss for every 100 psi (689.5 kPa) reduction. The Cata-Dyne™ Enclosure System heats these areas with safe and efficient infrared energy while protecting the Cata-Dyne™ Heater from adverse weather.

Cata-Dyne[™] Enclosure Systems are Designed with the Following Features in Mind:

Material: Cata-Dyne™ Enclosure Systems are built using stainless steel

Size: Cata-Dyne™ Enclosure Systems are sized specifically for each application to accurately focus the infrared energy

Easy: The Cata-Dyne™ Enclosure System comes complete and ready for field installation

Quick Access: The Cata-Dyne™ Enclosure System allows for the adjustment of the enclosed regulator, valve or choke

Efficiency: The Cata-Dyne™ WX Series catalyst pad consumes 33% less gas than the nearest competitor

Standard Enclosures

AC-HE-600 Enclosure

For Fisher 600 Series Regulators

Fits Fisher 630 (Big Joe) and other regulators of similar design. The design incorporates one or two heaters positioned next to the regulator where freeze-off occurs.

The diaphragm housing is located outside the enclosure to avoid the high temperatures within.

AC-HE-FCV-Choke Enclosure

For FCV Choke Valve

Made up of two halves with a heater in each which form the sides of the enclosure. When only one heater is used, a back plate is usually installed on the opposite side.

- · Filter Drip Heater Package
- Orifice Fittings
- · Rockwell Regulator
- · Fisher Pilot Regulator
- · Kimray 3 in. Back
- Pressure Valve
- Chokes
- · 2 in. Kimray Motor or Metering Valve
- 1 in. or 2 in. Motor Valve
- Roots and Romet Rotary Meters
- Heater Pack
- Dump Valves
- · Level Controllers



1

Heater Quantity & Size	Enclosed Component
1 - 6 x 6	Fisher 1301 Regulator
2 - 8 x 8	Fisher 357 Regulator
2 - 8 x 8	Fisher 627 & 630 Regulators
2 - 8 x 8	Fisher D-Body Control Valve
1 - 8 x 8	461-S Regulator
1 - 10 x 12	10 x 12 Heater Enclosure, 3 in. Pipe Opening
2 - 12 x 12	FCV-2T Flow Control Valve
2 - 6 x 24	2 in. Diameter Pipe Preheater
2 - 12 x 24	4 in. Diameter Pipe Preheater
1 - 6 x 6	Roots 1.5 Rotary Meter
1 - 6 x 6	RM 1000 Rotary Meter
1 - 6 x 6	Roots 3MLMMA Rotary Meter
1 - 6 x 6	Roots 3M Rotary Meter
1 - 6 x 6	Roots 1M600LMMA Rotary Meter
1 - 6 x 6	Roots 3.6M600LMMA Rotary Meter

TABLE 2 Enclosure Gas Manifolds

Enclosure Manifold
Gas Manifold for Fisher 1301 Regulator
Gas Manifold for Fisher 357 Regulator
Gas Manifold for Fisher 627 and 630 Regulators
Gas Manifold for Fisher D-Body Control Valve
Gas Manifold for FCV-2T
Gas Manifold for 2 in. Diameter Pipe Preheater
Gas Manifold for 4 in. Diameter Pipe Preheater

TABLE 3 Enclosure Temperature Controller

Part #	Temperature Control	
AC-TC-HT2000N-3	High Temperature Thermostat	

TABLE 4 Enclosure Pressure Regulators

Regulator
Fisher 1301, High Pressure
Fisher 912, Low pressure, 11 in 250 psi
Fisher 912, Low Pressure, 3.5 in 250 psi
Fisher 912, Low pressure, 4.5 in 250 psi

When ordering please specify the operating fuel, pressure, and start up voltage.



IMAC SYSTEMS, INC.

P.O. Box 1605 90 Main Street, Tullytown, PA 19007

1-800-955-4GAS Tel: (215) 946-2200 Fax: (215) 943-2984 **www.imacsystems.com** Email: sales@imacsystems.com