Data Sheet

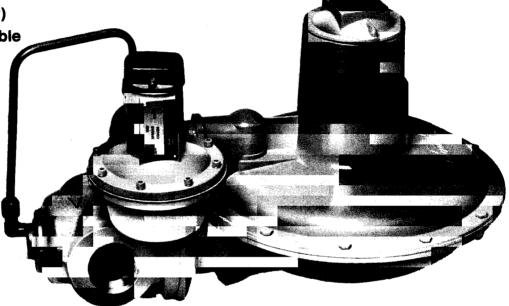
CL-38 Series Constant Loaded Regulators

www.imacsystems.com

IMAC Systems, Inc. 90 Main Street, PO Box 1605

Tullytown, PA 19007 Tel. 1-800-955-4GAS (215) 946-2200 Fax: (215) 943-2984

- For accurate psi to psi (fixed factor) regulation on commercial and industrial applications
- Downstream control
- Monitoring
- Internal Relief (Pilot only)
- Accurate, versatile, reliable
- Large valve body takes up to 13/8" orifice for increased capacity



General Description

The CL-38 is a constant pressure loaded regulator for use when closer psig to psig regulation is desired than can be obtained from conventional spring loaded regulators. Since this model regulator requires an inlet pressure supply of only 1/2 psig above outlet pressure, it can be used where demand type loading will not meet the low pressure differential.

The key feature of the CL-38, compared to other CL series regulators, is the large 2" valve body which is designed to handle the increased gas flows of the larger orifice sizes.

The CL-38 also incorporates the following advantages which for many applications make it a most economical substitute for a pilot loaded regulator.

- Constant pressure loading
- Internal bleed
- Internal lower diaphragm chamber pressure flow control
- Light valve closing spring
- Large diaphragm area

Applications

Simplicity of design combined with high power-internal mechanics make the CL-38 a most effective and economical control regulator for a wide variety of commercial and industrial uses.

In the following applications the CL-38 series regulators have produced substantial savings for utilities in (a) lower initial costs (b) lower installation costs and (c) lower maintenance costs.

- 1. Metering various loads (1500 to 20,000 CFH) without need for expensive instrumentation.
- As a 11/2" or 2" regulator covering the outlet pressure range from 6" W.C. to 30 psig without downstream control.
- 3. Where very accurate and stable psi to psi regulation (±1% outlet pressure absolute) is desired than is obtainable from conventional spring loaded regulators ahead of a "Fixed Factor Billing" meter or ahead of a "Pressure Compensating Index" meter.

- As a reliable and accurate replacement (without downstream control) for conventional regulators requiring downstream control.
- 5. As a dependable and precise Downstream Control Regulator (CL-38-D).
- As a sensitive, fast closing Monitor Regulator (CL-38-M).

Construction

The construction of the main regulator in the CL-38 is the same as a standard B-38 service regulator (see 38 series General Bulletin for additional details) except the main spring is installed to *close the valve*.

This Main Regulator is the same in either the CL-38-1 or CL-38-2 model. Your selection of either model 1 or model 2 will be determined by the *outlet pressure range of the pilot regulators*.

For CL-38-1 the pilot has an adjustment of 6" W.C. to 5 psig.

For CL-38-2 the pilot has an adjustment range of 1 psig to 30 psig.

The pilots are simple reducing regulators with internal relief. Both pilot regulators are interchangeable at the throat of the pilot valve body without disconnecting any piping.

Adjustment

The only adjustment ever needed on a CL-38 is a possible change in the outlet pressure setting when desired. This is made simply by turning the spring adjustment of the pilot regulator only.

Installation and Dimensions

The CL-38 is supplied as a completely self-contained compact unit. Installation is as simple as any standard 2" service regulator.

You may order the CL-38 factory-assembled in either of 2 basic installation positions — *vertical* or *horizontal* (see photos "V" and "H" on back page of 38 Series General Bulletin).* No downstream control line is needed for the CL-38-1 or CL-38-2 regulators. For field adaptations, the valve body of the main regulator or main diaphragm case can be positioned in any 360° plane. This requires repiping of the pilot supply line in some positions, and the pilot case vent should be in the water drain position for outdoor installations.

*Special installation positions available on request.

Model Description

For Downstream Control and Monitor Models see illustration (Section of lower diaphragm case construction of Main Regulator showing detail of M&D models).

CL-38-D-1 & CL-38-D-2

Constant pressure loaded regulators with identical construction as the CL-38-1 & CL-38-2 models with the

exception of a closed throat configuration and tapped boss in the lower diaphragm case of the Main Regulator. These regulators are used as downstream control regulators. A control line is connected to the downsteam piping and the tapped boss in the lower diaphragm case of the Main Regulator.

CL-38-M-1 & CL-38-M-2

Constant pressure loaded regulators with identical construction as the CL-38-1 and CL-38-2 models with the exception of a closed throat configuration and tapped boss in the lower diaphragm case of the Main Regulator for connection of a downstream control line and an "O" ring seal on the round valve stem installed through the throat of the lower diaphragm case. The "M" model would be used as the upstream regulator in a monitor application with standard CL-38 downstream. This configuration can be used as an upstream or downstream monitor set, depending upon customer option.

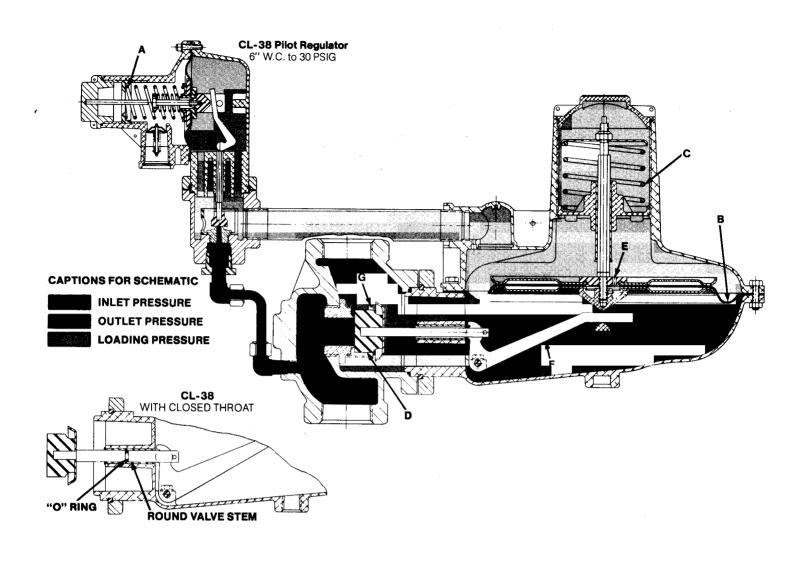
Principle of Operation (See Schematic Flow Diagram) Inlet pressure, (tint 1) connected by tubing to pilot regulator, is utilized as supply pressure for pilot. Setting of pilot regulator spring (A) determines desired outlet pressure (tint 2) of main regulator. Outlet pressure of pilot regulator is applied to top of large diaphragm (B). Loading pressure (tint 3) is a constant pressure equal to desired outlet pressure plus pressure required to counterbalance light closing spring. (C).

When rate of flow is less than 50 CFH, the only regulator in operation is the pilot regulator. Main valve (D) is closed any time flow rate is less than that supplied by the pilot regulator (through the 5/32" bleed orifice (E) between upper and lower diaphragm case) and the pressure is equalized in both upper and lower diaphragm chambers (tint 3 and 2). No flow, or lock up pressure, is the outlet pressure required to close pilot regulator.

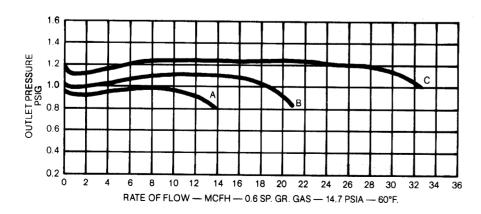
In operation, assuming rate of flow is greater than pilot regulator can supply, outlet pressure (tint 2) in lower diaphragm chamber is reduced and constant pressure (tint 3) above diaphragm forces diaphragm downward. This motion is transmitted through bell crank lever (F) to open the main valve (D) to proper position to meet flow rate and recover desired outlet pressure (tint 2).

The pressure in lower diaphragm chamber (tint 2) is reduced according to the rate of flow by the loading ring (G). The loading ring can be positioned to give straight line regulation, according to orifice size, inlet pressure, and outlet pressure.

When flow rate is decreased, outlet pressure tends to increase. Pressure (tint 2) increase is reflected to lower diaphragm chamber increasing pressure below main diaphragm, (tint 2) thereby decreasing differential in pressure across main diaphragm (B). This allows closing spring (C) to move diaphragm upward, closing the main valve (D) and throttling gas flow.



CL-38 TYPICAL PERFORMANCE CURVE



INLET CONN...... 2" NPT OUTLET CONN..... 2" NPT INLET PRESSURE 20 PSIG @ SET

ORIFICE SIZE

FLOW RATE AT SET . . . 200 SCFH

SPRING RANGE SIL./WHT. PILOT, GRN.

CLOSING

SET PRESSURE 1 PSIG REGULATOR TYPE.... CL-38-1 POSITION NO. HORIZONTAL

BOLT CIRCLE DIA. 121/16"

CURVES

A 10 PSIG — W.O.R. 14100 SCFH B 20 PSIG — SET, 20800 SCFH C 40 PSIG — W.O.R. 32800 SCFH LOADING RING @ 0°

CAPACITY TABLE CL-38 1 & 2

| | Orifice Size | 3/8 | 1/2 | 5/8 | 3/4 | 1 | 1 1/4 | 1 3/8 | 4 |
|--------------|--------------------|---------------------------|--------------|---------------|--------------|------------------|--------------|--------------|----------|
| Inlet Outlet | | Orifice Constant Factor K | | | | | | | ╛ |
| ressure | Pressure | 290 | 495 | 700 | 910 | 1240 | 1500 | 1725 | |
| PSIG | · | | Ca | pacity in 100 | 00 SCFH 0.6 | Sp. Gr. Gas* | | | |
| | 7" W.C. | 1.45 | 2.3 | 3.2 | 4.35 | 6.1 | 7.5 | 8.4 | |
| _ | 11" W.C. | 1.4 | 2.25 | 3.15 | 4.25 | 5.7 | 7.3 | 8.1 | ١. |
| 2 | 1 PSIG | 1.15 | 1.85 | 2.7 | 3.6 | 4.8 | 6.1 | 6.75 | 1 |
| | 1.5 PSIG | 0.9 | 1.5 | 2.05 | 2.75 | 3.85 | 5.05 | 5.6 | ⅃; |
| | 7" W.C. | 1.8 | 2.85 | 4.05 | 5.45 | 7.5 | 9.45 | 10.4 | |
| _ | 11" W.C. | 1.8 | 2.85 | 4.0 | 5.35 | 7.3 | 9.3 | 10.2 | |
| 3 | 1 PSIG | 1.6 | 2.55 | 3.55 | 4.9 | 7.0 | 8.35 | 9.2 | |
| | 2 PSIG | 1.2 | 2.05 | 2.8 | 3.7 | 4.9 | 6.35 | 7.0 | |
| | 7" W.C. | 2.3 | 3.85 | 5.45 | 7.25 | 10.0 | 12.3 | 13.5 | |
| | 11" W.C. | 2.3 | 3.8 | 5.45 | 7.2 | 9.9 | 12.2 | 13.4 | ١ |
| 5 | 1 PSIG | 2.2 | 3.55 | 5.05 | 6.85 | 9.45 | 11.6 | 12.7 | |
| | 2 PSIG | 2.0 | 3.2 | 4.5 | 6.2 | 8.5 | 10.4 | 11.5 | |
| | 3 PSIG | 1.7 | 2.75 | 3.9 | 5.15 | 7.15 | 8.9 | 9.55 | 4 |
| | 7" W.C. | 3.4 | 5.65 | 7.95 | 10.4 | 14.1 | 17.8 | 19.6 | i |
| | 11" W.C. | 3.4 | 5.65 | 7.95 | 10.4 | 14.1 | 17.8 | 19.6 | |
| 10 | 1 PSIG | 3.4 | 5.55 | 7.85 | 10.2 | 14.0 | 17.6 | 19.3 | - |
| 10 | 2 PSIG | 3.2 | 5.4 | 7.6 | 9.9 | 13.6 | 17.1 14.8 | 18.8 16.3 | 1 |
| | 5 PSIG | 2.8 | 4.65 | 6.6 | 8.6 6.05 | 11.8 8.25 | 10.4 | 11.5 | 1 |
| | 8 PSIG | 1.9 | 3.25 | 4.65 | | | | | \dashv |
| | 1 PSIG or less | 4.2 | 6.95 | 10.0 | 12.9 | 17.8 | 21.9 | 25.2 | - |
| | 2 PSIG | 4.2 | 6.9 | 10.0 | 12.8 | 17.7 | 21.7 | 25.0 23.9 | |
| 15 | 5 PSIG | 4.0 | 6.55 | 9.55 | 12.2 | 16.9 15.2 | 20.8 18.7 | 23.9 | |
| , - | 8 PSIG | 3.6 | 5.95 | 8.6 7.65 | 11.0 9.8 | 13.5 | 16.7 | 19.2 | 1 |
| | 10 PSIG 13 PSIG | 3.2 2.25 | 5.25 3.7 | 5.3 | 6.85 | 9.45 | 11.6 | 13.3 | |
| | | | | | | ļ | 25.5 | 29.4 | ٦ |
| | 3.5 PSIG or less | 4.9 | 8.15 8.05 | 11.8 11.7 | 15.2 15.0 | 20.8 20.6 | 25.3 25.3 | 29.4 | |
| 00 | 5 PSIG 10 PSIG | 4.9 4.5 | 7.4 | 10.7 | 13.8 | 18.9 | 23.7 | 26.8 | |
| 20 | 15 PSIG | 3.55 | 5.85 | 8.45 | 10.9 | 14.9 | 18.4 | 21.1 | |
| | 18 PSIG | 2.45 | 4.05 | 5.85 | 7.6 | 10.4 | 12.8 | 14.7 | |
| | 9 PSIG or less | 6.35 | 10.6 | 15.4 | 19.6 | 26.8 | 32.9 | 37.9 | _ |
| | 10 PSIG | 6.3 | 10.5 | 15.3 | 19.5 | 26.7 | 32.8 | 37.7 | |
| 30 | 15 PSIG | 6.0 | 10.0 | 14.5 | 18.5 | 25.4 | 31.2 | 35.9 | |
| 00 | 20 PSIG | 5.35 | 8.95 | 12.9 | 16.5 | 22.6 | 27.8 | 31.9 | |
| | 25 PSIG | 4.15 | 6.9 | 10.0 | 12.7 | 17.4 | 21.4 | 24.7 | |
| | 14 PSIG or less | 7.75 | 13.1 | 18.8 | 24.6 | 32.8 | 40.3 | 46.5 | |
| | 15 PSIG | 7.75 | 13.0 | 18.7 | 24.5 | 32.7 | 40.2 | 46.3 | |
| 40 | 20 PSIG | 7.5 | 12.6 | 18.1 | 23.7 | 31.7 | 38.9 | 44.9 | |
| | 30 PSIG | 6.1 | 10.2 | 14.7 | 19.3 | 25.8 | 31.7 | 36.5 | |
| | 19.5 PSIG or less | 9.2 | 15.6 | 22.3 | 29.1 | 38.8 | 47.7 | 54.9 | |
| 50 | 20 PSIG | 9.2 | 15.6 | 22.2 | 29.0 | 38.6 | 47.5 | 54.6 | |
| 00 | 30 PSIG | 8.55 | 14.5 | 20.6 | 27.0 | 36.0 | 44.3 | 51.1 | |
| A. M. A. | 24.5 PSIG or less | 10.6 | 18.1 | 25.7 | 33.6 | 44.8 | 55.2 | 63.4 | |
| 60 | 25 PSIG | 10.6 | 18.0 | 25.6 | 33.4 | 44.6 | 55.0 | 63.1 | |
| | 30 PSIG | 10.4 | 17.7 | 25.2 | 32.9 | 44.0 | 54.1 | 62.4 | |
| 75 | 30 PSIG or less | 12.7 | 21.9 | 31.0 | 40.3 | 53.8 | 66.3 | 76.2 | |
| 100 | 30 PSIG or less | 16.3 | 28.1 | 39.5 | 51.6 | 68.8 | 2000年 | | ج د |
| | | 19.9 | 34.2 | 48.1 | 62.8 | THE STATE OF THE | 1850 60.00 | 125 J. | ج. |

K valves are wide open for each orifice size

Figures below heavy line may show differentials above allowable limits. Check closing spring tables to be sure.

Loading Ring set at 0° for psig outlet pressures. Loading Ring set at 25° for inches w.c. outlet pressures. Exact settings may vary with individual applications of pressures and load conditions.

All capacities at 1% outlet pressure absolute pressure drop.
*Capacities based on 0.6 Sp. Gr. Gas at 14.7 PSIA and 60°F. Set point at each outlet pressure was 200 cfh.

| | | | CL-38-1 8 | k 2 | | | | | |
|-----------------|--|-----------|---------------|--------------|----------|----------|----------|--|--|
| | | Main Regu | ılator Closii | ng Spring D | ata | | | | |
| Closing | | | . (| Orifice Size | | | | | |
| Spring | 3/8" | 1/2" | 5/8" | 3/4" | 1" | 11/4" | 13/8" | | |
| Color | Max. Differential Pressure Across Orifices PSIG* | | | | | | | | |
| Orange Brown | 75 265 | 50 140 | 30 | 21 | 10 | 10 | .7 | | |
| Green | 205 | 200 | 90 120 | 60 80 | 30 40 | 26 32 | 19 25 | | |
| Black | | | 245 | 160 | 85 | 61 | 51 | | |

^{*}The Maximum recommended pressure differential and closing spring are based on a 2:1 safety factor. NOTE: The maximum emergency pressure differential is 75% of two times the values shown in the table above.

| · | | Spring Ranges | | | | |
|--|--|---|---|--|--|--|
| | | CL-38-1 | | | | |
| Pilot Loading Closing Spring – Outlet Pressure Range | | | | | | |
| Spring | Orange | Brown | Green | Black | | |
| Grn./Wht. Blue/Wht. Dark Grn. Silv./Wht. Yed/Wht. Red/Wht. White | 5.1 - 7.3" W.C. 7.2 - 13.6" W.C. 13.4 - 18.0" W.C. 0.6 - 1.2 PSIG 1.7 - 2.2 PSIG 2.2 - 4.0 PSIG 3.1 - 5.0 PSIG | 4.1 - 10.1" W.C. 10.2 - 13.9" W.C. 0.5 - 1.0 PSIG 1.6 - 2.1 PSIG 2.1 - 3.9 PSIG 3.0 - 5.0 PSIG | 4.0 - 9.5" W.C. 9.1 - 13.1" W.C. 0.5 - 1.0 PSIG 1.5 - 2.1 PSIG 2.0 - 3.8 PSIG 3.0 - 5.0 PSIG | 6.6 - 7.2" W.C 11.8 - 24.3" W.C 1.3 - 2.0 PSIG 2.0 - 3.7 PSIG 3.0 - 5.0 PSIG | | |

The maximum recommended outlet pressure from a CL-38-1 is 5 PSIG

| CL-38-2 | | | | | | | | |
|---|---|---|---|---|--|--|--|--|
| Pilot Loading | Closing Spring - Outlet Pressure Range | | | | | | | |
| Spring | Orange | Brown | Green | Black | | | | |
| Brown Green Black Blue Silver | 0.75 - 2.25 PSIG 1.5 - 10.2 PSIG 5.0 - 12.8 PSIG 9.0 - 29.3 PSIG 25 - 30 PSIG | 0.75 - 2.1 PSIG 1.5 - 9.8 PSIG 5.0 -12.6 PSIG 9.0 -29.0 PSIG 25 - 30 PSIG | 0.75 - 2.0 PSIG 1.5 - 9.6 PSIG 5.0 - 12.4 PSIG 9.0 - 28.7 PSIG 25 - 30 PSIG | 0.75 - 1.8 PSIG 1.5 - 9.2 PSIG 5.0 -11.6 PSIG 9.0 -28.2 PSIG 25 - 30 PSIG | | | | |

The maximum recommended outlet pressure from a CL-38-2 is 30 PSIG

CL-38-1 & -2 MONITOR SPECIFICATIONS

| Orifice Diameter | Inlet Press. PSIG | Capacity, SCFH Drop in Pressure Across Orifice, PSIG | | | | | | | | |
|---------------------|--|--|--|---|--|--|---|---|---|--|
| | PSIG | 0.1 | 0.2 | 0.3 | 0.4 | 0.5 | 1.0 | 2.0 | 3.0 | 5.0 |
| 1¾" K = 1725 | 1 2 3 5 8 10 15 25 35 50 75 100 | 2150 2200 2250 2400 2550 2700 2950 3400 3800 4350 5150 5800 | 3000 3100 3200 3400 3650 3800 4150 4800 5400 6150 7250 8250 | 3700 3800 3900 4150 4450 4650 5100 5900 6600 7550 8900 10100 | 4250 4400 4500 4750 5150 5350 5900 6800 7650 8700 10300 11600 | 4750 4900 5050 5300 5300 6700 6550 7600 8550 9750 11500 13000 | 6800 7000 7450 8000 8350 9200 10700 12000 13700 16200 18300 | 9650 10200 11000 11600 12800 14900 16800 19300 22800 25800 | 12200 13200 13900 15400 18100 20400 23400 27800 31500 | 16200 17100 19100 22700 25700 29800 35400 40300 |
| 1½" K = 1500 | 1 2 3 5 8 10 15 25 35 50 75 100 | 1850 1900 1950 2100 2250 2350 2550 2950 3300 3800 4450 5050 | 2600 2700 2800 2950 3180 3320 3600 4200 4700 5350 6300 7150 | 3200 3300 3400 3600 3850 4050 4450 5150 5750 6550 7750 8750 | 3700 3800 3900 4150 4450 4650 5100 5900 6650 7600 8950 10100 | 4100 4250 4350 4600 4950 5200 5700 6600 7400 8450 10100 11300 | 5900 6100 6450 6950 7300 8000 9300 10400 11900 14100 15900 | 8400 8900 9650 10100 11100 13000 14600 16700 19800 22500 | 10600 11500 12100 13400 15700 17700 20400 24100 27400 | 14100 14800 16600 19700 22400 25900 30800 35100 |
| 1" K = 1240 | 1 2 3 5 8 10 15 25 35 50 75 100 | 1500 1550 1 600 1700 1850 1900 2100 2450 2760 3150 3700 4150 | 2150 2250 2300 2400 2600 2700 3000 3450 3900 4450 5200 5900 | 2650 2750 2800 2950 3200 3350 3650 4250 4750 5450 6400 7250 | 3050 3150 3250 3400 3700 3850 4200 4900 5500 6250 7400 8350 | 3400 3500 3600 3800 4100 4300 4700 5450 6150 7000 8250 9350 | 4900 5050 5350 5750 6000 6600 7700 8650 9850 11600 13200 | 6900 7350 7950 8350 9200 10700 12100 13800 16400 18600 | 8750 9500 10000 11000 13000 14600 16800 19900 22600 | 11600 12300 13700 16300 18500 21400 25500 29000 |

How to use the tables for sizing CL38 regulators

Typical Problems

Problem No. 1

Max. Flow: 26 MSCFH

Inlet Pressure Range: 30-60 PSIG

Outlet Pressure: 10 PSIG

Select Model CL38-2 based on 10 PSIG outlet pressure requirement.

- Select correct ORIFICE size based on lowest inlet pressure (30 psig), required outlet pressure (10 psig) and 26 MSCFH.
 Orifice = 1"
- Select correct MAIN REGULATOR Closing Spring based on maximum differential pressure across the 1" orifice.
 psig 10 psig = 50 psig. Correct Closing Spring = Black. The Black Spring will close against a differential pressure of 85 psig through a 1" orifice.
- 3. Select correct PILOT SPRING for a CL38-2 using a Black Closing Spring. Correct Pilot Spring = Black with a range of 5.0 to 11.6 psig.

Problem No. 2 Downstream Monitor Installation

Max. Flow: 26 MSCFH

Inlet Pressure Range: 30-60 PSIG

Outlet Pressure: 10 PSIG

Select Model CL38-2*M* as the *First* or *Upstream* Regulator and it will be the *Operating Regulator*. Select Model CL38-2 as the *Second* or *Downstream* Regulator and it will be the *Monitor Regulator*.

- 1. Select largest available ORIFICE for *Monitor* Regulator. Orifice = 13/8" K = 1725.
- 2. Since Monitor Regulator will be normally wide open, calculate the pressure drop required to pass 26 MSCFH.

 $Q = K \sqrt{Pout \Delta P}$ Below Critical Velocity

where Q = SCFH

K = Regulator Flow Constant Pout = Outlet Pressure PSIA

 $\Delta P = Differential pressure PSI$

$$\sqrt{\Delta P} = \sqrt{\frac{Q}{Pout \times K}}$$

$$\sqrt{\Delta P} = \sqrt{\frac{26,000}{24.4 \times 1725}} = 3.05$$

$$\Delta P = 9.31 \text{ PSI}$$

- Select correct Main Regulator Closing Spring for the Monitor Regulator based on possible maximum differential pressure across the 13/8" orifice. 60 psig 10 psig = 50 psig. Correct Closing Spring = BLACK. The Black Spring will close against a differential pressure of 51 psig through a 13/8" orifice.
- Select correct Pilot Spring for the Monitor Regulator using a Black Closing Spring.
 Correct Pilot Spring = Black if up to 11.6 psig outlet

setting is desired or Blue if greater than 11.6 psig monitor pressure is desired.

5. Select correct OPERATING REGULATOR ORIFICE. Since the downstream monitor regulator requires 9.31 psi drop to flow 26,000 scfh, the outlet pressure from the operating regulator or inlet pressure to the monitor must be at least 19.31 psig. Select smallest orifice for 30 psig inlet and 19.31 psig (20 psig) outlet and flow a minimum of 26 MSCFH.

Correct orifice = 11/4"
Check by Calculation

 $Q = K \sqrt{Pout \Delta P}$

 $= 1500 \sqrt{(19.31 + 14.4) \times 10.69}$

= 28,475 SCFH (more capacity than required)

6. Select correct Operating Regulator Closing Spring based on possible maximum differential pressure across the 11/4" orifice.

60 psig - 19.31 psig = 40.69 psi.

Correct Closing Spring = BLACK. The Black Spring will close against a differential pressure of 61 psig through a 11/4" orifice.

 Select correct Pilot Spring for the Operating Regulator using a Black Closing Spring.
 Correct Pilot Spring = BLACK. The Black Pilot Spring will be set for 10.0 psig outlet pressure with a spring range of 5.0 to 11.6 psig.

Problem No. 3 Upstream Monitor Installation

Max. Flow: 26 MSCFH

Inlet Pressure Range: 30-60 PSIG

Outlet Pressure: 10 PSIG

Select Model CL38-2Mas the First or Upstream Regulator and it will be the Monitor Regulator.
Select Model CL38-2 as the Second or Downstream Regulator and it will be the Operating Regulator.

1. Select largest available ORIFICE for the *Monitor* Regulator.

ORIFICE = 13/8'' K = 1725

2. Since Monitor Regulator will be normally wide open, the capacity must be calculated assuming a mimimum ΔP to produce the capacity. Assume $\Delta P=6$ psi or 24 psig outlet pressure.

Q = K
$$\sqrt{\text{Pout }\Delta\text{P}}$$

= 1725 $\sqrt{(30-6+14.4)(6)}$
= 1725 $\sqrt{38.4 \times 6}$
= 26,184 SCFH

See Monitor SPECS

A 13/8" orifice with 35 psig inlet, $\Delta P = 5.0$ will pass 25,700. It was then assumed that a $\Delta P = 6.0$ and a 30 psig inlet pressure may meet the flow requirement of 26,000 SCFH, and it does.

3. Select correct Main Regulator Closing Spring for the

Monitor Regulator based on possible maximum differential pressure of 60 psig inlet and 10 psig outlet pressure across a 13/8" orifice. Correct Closing Spring = BLACK. The Black Closing Spring will close against a differential pressure of 51 psig through a 13/8" orifice.

- Select correct Pilot Spring for the Monitor Regulator using a Black Closing Spring.
 Correct Pilot Spring = BLACK with a range of 5.0 to 11.6 psig, or Blue if a greater than 11.6 psig monitor pressure is desired.
- 5. Select correct Operating Regulator Orifice based on 24 psig inlet pressure, 10 psig outlet pressure and 26,000 scfh. Since the Capacity and Monitor Specs. do not exactly meet the pressure requirements it is suggested to calculate the flow rate by assuming an orifice size.

Assume 1" orifice K = 1240

$$Q = K \sqrt{Pout \Delta P}$$

- $= 1240 \sqrt{(10+14.4)(24-10)}$
- = 22,918 scfh not large enough

Try $1^{1/4}$ " orifice K = 1500

 $Q = 1500 \sqrt{24.4 \times 14}$

 $= 27.724 \, scfh$

Correct orifice = 11/4"

- Select correct Operating Regulator Closing Spring based on possible maximum differential pressure across the 11/4" orifice of 54 psig inlet and 10 psig outlet, ΔP = 44 psi.
 - Correct Closing Spring = BLACK. The Black Spring will close against a differential pressure of 61 psig through a 11/4" orifice.
- 7. Select correct Pilot Spring for the Operating Regulator using a Black Closing Spring. Correct Pilot Spring = BLACK with a range of 5.0 to 11.6 psig.

Problem No. 4 Upstream Monitor Installation

Max. Flow 7,000 SCFH

Inlet Pressure Range: 10 - 20 PSIG

Outlet Pressure: 2 PSIG

Select Model CL38-1*M* as the *First* or *Upstream*Regulator and it will be the *Monitor Regulator*.
Select Model CL38-1as the *Second* or *Downstream*Regulator and it will be the *Operating Regulator*.

- Select the largest practical orifice for the *Monitor Regulator* and produce a reasonable pressure drop.
 See Monitor Specs. With 10 psig inlet pressure and 7,000 scfh, the 1" orifice will have a ΔP of about 1.5 psig, a 1¹/4" orifice will have a ΔP of just under 1 psig and a 1³/8" orifice will have a ΔP between .5 and 1 psig. Select the 1¹/4" orifice with a differential pressure of about 1 psig. The outlet pressure of the Monitor Regulator will then be 9 to 19 psig.
- 2. Select correct Main Regulator Closing Spring for the Monitor Regulator based on 18 psi possible maximum differential pressure and a 11/4" orifice.

- Correct Closing Spring = BROWN. The Brown Closing Spring will close against a differential pressure of 26 psig through a 11/4" orifice.
- Select correct Pilot Spring for the Monitor Regulator using a Brown Closing Spring.
 Correct Pilot Spring = RED/WHITE with a range of 2.1 to 3.9 psig.
- Select correct Operating Regulator Orifice based on 9 psig inlet and 2 psig outlet pressure and 7,000 scfh.
 Correct smallest orifice = 5/8" K = 700

Check Q = K
$$\sqrt{\text{Pout }\Delta P}$$

= 700 $\sqrt{(2+14.4)}$ 7
= 7.500 scfh

- 5. Select correct Main Regulator Closing Spring for the Operating Regulator based on possible maximum differential pressure of 19 psig inlet and 2 psig outlet pressure across a 5/8" orifice.
 - Correct Closing Spring = ORANGE. The Orange Closing Spring will close against a differential pressure of 30 psig through a 5/8" orifice.
- Select correct Pilot Spring for the Operating Regulator using an Orange Closing Spring.
 Correct Pilot Spring = YELLOW/WHITE with a range of 1.7 to 2.2 psig.

CL 38 Specifications

Inlet Pressure:

150 PSIG max. — 3/8", 1/2", 5/8", 3/4" orifice

115 PSIG max. — 1" orifice 90 PSIG max. — 11/4" orifice 80 PSIG max. — 13/8" orifice

Caution: DO NOT EXCEED MAXIMUM DIFFERENTIAL ACROSS ORIFICE. SEE MAIN REGULATOR CLOSING SPRING DATA.

Outlet Pressure:

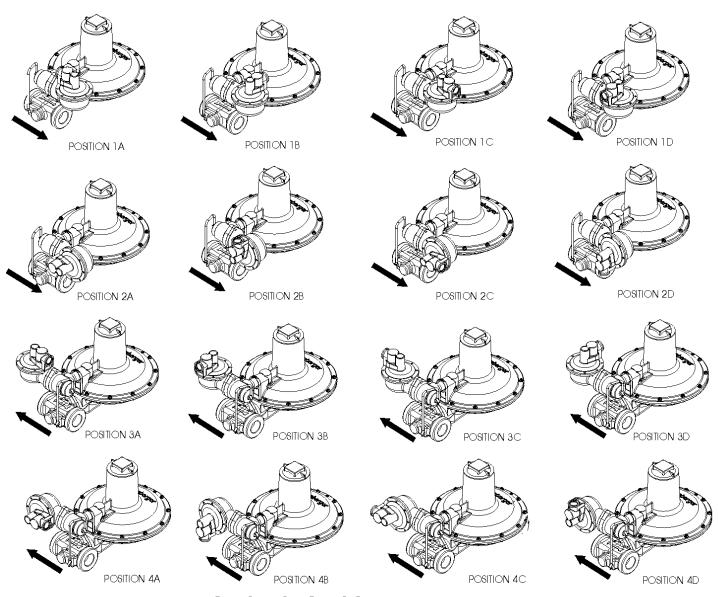
5" W.C. to 5 PSIG for CL38-1 1 PSIG to 30 PSIG for CL38-2

Connection Sizes:

| | Inlet | Outlet |
|--|-------------------|----------------|
| Straight Valve Body, Screwed C.I. ASA | 11/2 11/2 2 | 11/2 2 2 |
| ASA Flanged Valve Body | 2 3* | 2 3* |

^{*}with 2" bore

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CL-34 & CL-38 Assembly Positions

INSTALLATION:

- a. Make certain all shipping plugs are removed from the inlet, outlet, and vent of any regulator before installation.
- b. When installing the regulator, the inside of the piping and the regulator inlet and outlet are to be clean, free of dirt, pipe dope and other debris to prevent entry into the regulator which could cause loss of pressure control.
- The pipe joint sealant should be applied on the male threads of the pipe. Do not use any pipe joint material on the female threads of the regulator or it will become lodged in the regulator causing possible loss of pressure control.
- d. Gas must flow through the valve body of the regulator in the same direction as the arrow cast on the body, or the outlet side of the regulator may be overpressured and damaged.
- The diaphragm casing may be mounted in any position relative to the body through a full 360° swing.
- The vent must be positioned to minimize the entry of water or other matter. Our recommendation is that the vent should be positioned to face downward so as to avoid entry of water or other matter which could interfere with the proper operation of the regulator.
- When the regulator is installed INDOORS, the vent must be piped to the outside atmosphere and we recommend the use of a pipe having the shortest length, least number of elbows and bends, and having as large a diameter as the vent size or larger. ANYTHING smaller restricts the operation of the internal relief valve. The outlet end of the pipe must be protected from moisture and the entrance or foreign particles. The regulator should be specified by the user with the size vent and pipe threads desired to make the vent pipe connection.

When the regulator is installed OUTDOORS, the vent must always be positioned so that rain, snow, moisture or foreign particles cannot enter the vent opening. The vent shoul be located away from building eaves, window openings and above the expected snow level at the site.

Vent openings should be inspected by the user periodically to be sure they have not become blocked by foreign material. A stainless screen is provided to prevent the entry of insects.

START-UP:

- A pressure gauge should be mounted downstream of the regulator to monitor the downstream pressure
- With the downstream valve closed, slowly open the inlet valve. The outlet pressure should rise to slightly greater than the set point.
- Be absolutely sure there are no leaks and all connections are tight.
- CL-series regulators are preset at the factory to match specifications given when ordered. Outlet pressure may be changed by adjusting

the PILOT spring ONLY. DO NOT REMOVE THE SEAL CAP FROM THE MAIN REGULATOR UNLESS ALL GAS IS SHUT OFF AND ALL PRESSURE RELEASED FROM THE REGULATOR. FAILURE TO DO THIS WILL ALLOW PRESSURIZED GAS TO ESCAPE FROM THE REGULATOR.

After the desired outlet pressure is achieved, replace the adjustment cap, recheck for leaks, and the regulator is ready for operation.

SPECIAL NOTES:

- The maximum inlet pressure for this regulator is dependent upon the size of the orifice and model designation. The non-relief models are limited to 60 pounds per square inch gauge maximum inlet pressure unless additional safeguards are used as outlined in the DOT code, OPS, Part 192, section 192,197.
- b. This regulator should not be used for temperatures exceeding 150° Fahrenheit.
- c. If regulator is to be used in temperatures that are consistently 10° below zero, contact the factory as special parts are available for low temperature operation.
- d. When these models are used on liquid petroleum gases, they should be restricted to secondary control purposes and can only be used for second stage pressure reduction in the gaseous phase.
- Customer inquiries as to the selection, application and recommended instructions for gas service regulators can be directed to area service and sales representatives or to the factory.

SAFETY WARNING:

This product, as of the date of its manufacture, is designed and tested to conform to all governmental or industry safety standards then existing as may apply to the manufacturer.

The purchaser and user of this product are warned that compliance with the manufacturer's instructions and procedures is required in order to avoid the hazards of leaking gas resulting from improper installation, start-up or use of this product, and further, that all area fire control, building codes or other safety regulations established under public laws which regulate or concern the application, installation, operation or general use of this product, should be complied with.

In order to ensure the safe and proper operation of this product, the manufacturer recommends that this product be installed by a qualified installer

WARRANTY

Schlumberger Gas, 970 Highway 127 North, Owenton, Kentucky 40359-9302, warrants this gas product against defects in materials and workmanship for a period of one year from the date the product is installed by Schlumberger at the original purchaser's site. During such one-year period, provided that the original purchaser continues to own the product, Schlumberger will, at its sole option, repair any defects, replace the product or repay the purchase price.

This Warranty will be void if the purchaser fails to observe the procedures for installation, operation or service of the product as set forth in the Operating Manual and Specifications for the product

or if the defect is caused by tampering, physical abuse or misuse of the product.

SCHLUMBERGER SPECIFICALLY DISCLAIMS ALL IMPLIED WARRANTIES INCLUDING THOSE OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. UNDER NO CIRCUMSTANCES WILL SCHLUMBERGER BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND WHATSOEVER.

In the event of a malfunction of the product, consult your Schlumberger Service Representative or Schlumberger Gas, 970 Highway 127 North, Owenton, Kentucky 40359-9302.

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Gas

IMAC Systems, Inc. 90 Main Street, PO Box 1605 Tullytown, PA 19007 Tel. 1-800-955-4GAS (215) 946-2200 Fax: (215) 943-2984

Gas Division, 970 Highway 127 North, Owenton, Kentucky 40359-9302 Phone: (502) 484-5747, FAX: (502) 484-6222, Customer Service: (800) 490-0657 Measurement Division, 7275 West Credit Avenue, Mississauga, Ontario L5N 5M9

Phone: (905) 858-4211, FAX: (905) 858-0428, Customer Service: (800) 363-7886