Cata-Dyne™ Line Heaters

The Cata-Dyne™ Line Heater is used to increase the temperature of gaseous fluids to avoid the formation of hydrates during pressure drop. The heater is designed for use in Class I, Division 1 or 2, Group D hazardous locations.

General Description

- The Cata-Dyne[™] Line
 Heater consists of
 Cata-Dyne[™] gas
 catalytic heaters mounted
 within a self-contained
 stainless steel structure.
 Heaters are strategically
 positioned to apply direct infrared
 heat at a pre-determined
 thermal density to an interior offset
 serpentine tube heat exchanger.
- The uniform diameter offset serpentine configuration is designed to promote high velocity turbulent flow resulting in maxium transfer of energy to the gas stream.

Features

- Cata-Dyne™ gas catalytic heaters provide infrared energy through a chemical reaction resulting in a quieter heating system.
- The heater does not require the use of glycol to transfer heat.
- The flanged and serpentine tube heat exchanger is designed for quick installation.
- All Cata-Dyne[™] gas catalytic heaters and unit enclosures are made with stainless steel, limiting corrosion and maintenance.
- Automatic units feature control panels that are custom engineered with simple to state-of-the-art PLC controlled systems. Heat is applied only when required, and at the rate required, reducing operating costs.



Table 10 - Cata-Dyne™ Line Heater Models

Applications

Cata-Dyne[™] Line Heaters are used for a variety of applications in the Oil & Gas and Power Generation industries.

Common applications include heating:

- High pressure natural gas prior to pressure reduction to prevent the formation of hydrates.
- Fuel gas for natural gas fired turbines.
- Thick oils to improve ease of distribution.

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	Output(Btu/hr) Minimum Maximum			External Dimensions (ft.)		
Model	Manual	mum Automatic	Maximum	Length	Width	Height
S2-1	18,200	18,200	62,400	7.25	4.50	5.25
S4-2	36,400	18,200	124,800	7.25	4.50	7.50
S8-2	72,800	36,400	249,600	13.50	4.50	7.50
S12-3	109,200	36,400	374,400	13.50	4.50	9.75
S18-3	163,800	54,600	561,600	19.75	4.50	9.75
S32-4	145,600	72,800	998,400	26.00	5.50	12.00
S40-4	182,000	91,000	1,248,000	32.25	5.50	12.00
S48-4	218,400	109,200	1,497,600	38.50	5.50	12.00
S56-4	254,800	127,400	1,747,200	44.75	5.50	12.00

Stainless Steel	Exterior Stainless Steel Panels	Cata-Dyne™ Gas Catalytic Heaters	
Tubing Frame		Gas Inlet	
Offset Serpentine Tube Heat Exchange		Manual or Automatic Gas Train Options Gas Outlet	

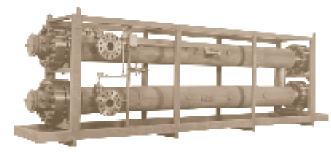
Other Line Heating Technologies from CCI Thermal

CCI Thermal manufactures electric heating equipment and has a team of experienced engineers ready to custom design a system for your application.



Caloritech™ Clamp-On Heater System • 58 kW, 250°F / 3500 psig, 15 W/in²

Visit us at www.ccithermal.com for more information.



Caloritech™ Circulation Heater System • 800 kW, 200°F / 3000 psig, 25 W/in²

